FLASHFORGE CHRISTMAS FIREPLACE

Hello friends!

Here are some quick tips and tricks to print and assemble your Flashforge Christmas Fireplace.

First, here's some details about the project:

-All the parts are already placed in the right orientation for printing.

-All the parts are support free. So no supports are required.

-Complete assembly instructions included, with exploded views.

-File names are color coded and you also have the quantities (when applicable) into the file names.

-You don't need any hardware for this project. Only a little bit of glue will do the job.

-The multicolor parts, like the wreath, are made with a color change at height to the corresponding layer. An easy process any printer can do. If you are not familiar with this command, here's a simple tutorial which explain how to do it;

https://www.instructables.com/How-to-Change-Filament-Mid-print-Using-Cura-48/

This process is very similar in other slicers.

I recommend a layer height of 0.16mm, but any layer height will do the job honestly.

Use at least 3 walls, with 15% of your favorite infill.

Make sure to have good bridging capabilities.

Follow the instructions step-by-step carefully.

Make some dry fit checks (without glue) of the assembly to understand how parts are going together and where to put your glue.

This is an easy project, and everything is pretty simple. So everything should go well as long as you follow the instructions included.

Happy Holidays my friends and have fun!

PA1_MAKER